ROUND SPIRAL DUCT & FITTINGS

Omni Spiral Duct is made with air-tight spiral 4-ply lock seam construction, available in galvanized G90 steel, cold rolled steel, stainless steel & aluminum in accordance with SMACNA HVAC Duct Construction Standards

- Omni Round Spiral Duct & Fittings meet ASTM-A653-96 standards
- Furnished with coupling slip-joint connections unless otherwise specified
- All fitting ends will insert a minimum of 2" inside the mating duct
- Seam construction will be spot-welded on 1" centers unless otherwise specified
- If specified, a protective seam sealer formulated for bonding metal will be applied
- Standard (Type S) A smooth, high-strength duct. Provides a combination of high strength and economy, plus the lowest friction loss available
- Semi-Ribbed (Type SR) Offers a reinforcing corrugation foradded strength

SPIRAL DUCT CONSTRUCTION

POSITIVE 2-10 W.G. STATIC PRESSURE		
DUCT DIAMETER	SPIRAL SEAM GAUGE	LONGITUDINAL SEAM GAUGE
3" - 14"	28	28
15" - 18"	26	26
19" - 24"	26	24
26" - 42"	24	22
44" - 60"	22	20
62" - 66"	22	18
68" - 84"	20	18

Note: Above gauges are minimums. To enhance product quality, OMNIDUCT reserves the right to increase gauges.

SPIRAL OPTIONS

ALTERNATIVE JOINT CONNECTORS*

DURA FLANGE

ANGLE RINGS

SPIRALMATE

FITTING OPTIONS

ALTERNATIVE SEAM CONSTRUCTION*

SEAM SEALANT AVAILABLE*

SEAM WELDED

SNAP-LOCK

SEAL OUTSIDE

SEAL INSIDE

*Note: Check to indicate variations from standard

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