

WELDED DUCT & FITTINGS

WELDED RECTANGULAR DUCT & FITTINGS

MATERIAL	MIG/WIRE WELD	METAL SPECS	TEMP RATING	COIL SIZE
GALVANIZED	16ga - 12ga	ASTM-A-653	UP TO 400F	5'
PAINTLOCK	16ga - 12ga	ASTM-A-653	UP TO 400F	4'
BLACK IRON	16ga	ASTM-A-569	UP TO 650F	5'
STAINLESS	20ga - 14ga	ASTM-A-240	UP TO 800F	4'

WELDED LONG SEAM PIPE & WELDED ROUND FITTINGS

GAUGES	24-18	16-10
WELDING TYPE	TACK	MIG/WIRE
END CONNECTION	N/A	N/A
BLACK IRON ANGLE RINGS	YES	YES
GALVANIZED ANGLE RINGS	YES	YES
VANESTONE UP TO 16GA	YES	YES
SPIRALMATE RINGS UP TO 16GA (WELDED)	YES	NO

MATERIALS AVAILABLE

MATERIAL	STANDARD	TEMP RATING
GALVANIZED	ASTM-A-653	UP TO 400F
PAINTLOCK	ASTM-A-653	UP TO 400F
BLACK IRON	ASTM-A-569	UP TO 650F
STAINLESS	ASTM-A-240	UP TO 800F
ALUMINUM	CALL FOR DETAILS	

All material is fabricated in accordance with the latest edition of SMACNA industrial duct construction standards, meeting Class 1 through Class 3.

*continuous runs available upon request

MECHANICAL CONTRACTOR _____

JOB NAME _____

JOB NUMBER _____

LOCATION _____

DATE _____

LAST MODIFIED: 06/1/22